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Citation Details

Published as: Mehdinia, S., Schumacher, T., Song, X., & Wan, E. (2021). A pipeline for enhanced multimodal 2D imaging of concrete structures. *Materials and Structures*, *54*(6), 228. https://doi.org/10.1617/s11527-021-01803-w

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1	A PIPELINE FOR ENHANCED MULTIMODAL 2D IMAGING OF
2	CONCRETE STRUCTURES
3	
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11	
12	Abstract: We present an imaging pipeline to achieve enhanced images of the interior of concrete
13	from ground penetrating radar (GPR) and ultrasonic echo array (UEA) measurements. This work
14	lays the foundation for an advanced yet practical imaging tool to assess concrete structures.
15	Specifically, we propose an enhanced two-dimensional (2D) total focusing method (XTFM) to
16	reconstruct images from raw GPR and UEA data. The proposed XTFM algorithm integrates total
17	focusing method (TFM) and synthetic aperture focusing technique (SAFT) concepts to post-
18	process large independent and interelement measurements from both modalities in a
19	computationally efficient way. Furthermore, we introduce a novel 2D image fusion algorithm
20	using wavelet multilevel decomposition and an NDT knowledge-based rule to fuse GPR and UEA
21	images. We then compare our algorithm with conventional fusion algorithms such as averaging,
22	maximum, and product. The results from three laboratory concrete reference specimens are
23	evaluated in detail. The fused images are compared with each other as well as benchmarked with

the original GPR and UEA images. The output image obtained from our proposed pipeline is an enhanced 2D image of the interior of concrete structures that eases interpretation by a human inspector as well as has it the potential to improve interpretation by computer vision and image analysis algorithms.

28

Keywords: Non-destructive testing, condition assessment, ground penetrating radar, ultrasonic
echo array, image fusion, synthetic aperture focusing technique, total focusing method, pipeline,
image evaluation metric, concrete structure.

32

33 INTRODUCTION AND BACKGROUND

34 It has been decades since imaging technologies first found their way into non-destructive testing 35 (NDT) of concrete structures. Many NDT methods have been introduced to image the interior of concrete such as radar imaging [1, 2, 3], ultrasonic echo imaging [4, 5, 6], ultrasonic tomography 36 [7, 8], X-ray computed tomography (CT) [9, 10], and magnetic resonance imaging (MRI) [11]. All 37 38 these modalities have their own limitations [12, 13]. The two most used modalities for NDT of 39 concrete structures are electromagnetic (or radar) waves and ultrasonic stress waves. Both have 40 their strengths and weaknesses, stemming from their underlying physics principles [14]. For 41 example, virtually all the energy of an electromagnetic wave produced by a ground penetrating 42 radar (GPR) instrument is reflected when arriving at a metallic object such as a steel reinforcing 43 bar (or rebar) in reinforced concrete. On the other hand, a significant portion is transmitted through 44 concrete-air interfaces such as an internal crack or void. Conversely, ultrasonic stress waves can 45 penetrate through a metallic object, but most of the energy is reflected at a concrete-air interface. 46 Furthermore, scattering and attenuation patterns are different for these two modalities, so is the

47 speed of data collection [15]. Langenberg et al. discuss the underlying theory of electromagnetic
48 and ultrasonic stress wave imaging in the context of NDT on concrete [16].

49

Image fusion is the process of combining and merging complementary information into a single 50 51 image from two or more source images, which generates an improved visualization, and benefits 52 from different NDT methods, especially when they are complementary in nature [15]. There are 53 two main reasons to perform multimodal image fusion [17]. The first one is to achieve an improved 54 visual representation of an image with higher overall quality, thus improving a human inspector's 55 ability to determine features of interest. The second one is to produce a single image that has the 56 information content from both modalities for subsequent computer vision and image processing 57 algorithms such as image segmentation. For multimodal image fusion, it is desirable to preserve 58 relevant and complementary information while reducing noise and providing an enhanced visual representation [18]. In this study, image fusion is performed at the pixel level, where the fused 59 image is obtained from the corresponding pixel values of the source images. 60

61

Kohl et al. [15] published the first research on data fusion of ultrasonic and GPR images on 62 63 concrete where they evaluated different arithmetic rules such as mean, substitution, and maximum 64 to fuse the images. In addition, they employed the maximum amplitude of both modalities on 65 datasets of different sizes. The authors reported that maximum information content was achieved 66 using their approach for concrete structures with high reinforcement density and/or air voids. They 67 did not propose any metrics that would allow for evaluating image quality. In a similar study, 68 Maierhofer et al. [19] performed data fusion of GPR and UEA data from concrete structures. The 69 authors used the maximum amplitude method and reported that maximum information was

70 obtained in structures with a high reinforcement density, tendon ducts, and/or air voids and gaps. 71 Like [15], they did not use any metrics to quantify information or image quality. Van der Wielen 72 et al. [20] used ultrasonic and GPR measurements on concrete pavement and compared the results. 73 They found that GPR is more efficient for dowel positioning and found both useful in thickness 74 estimation. Krause et al. [21] compared ultrasonic echo, GPR and impulse-echo methods on 75 concrete. They compared the modalities in terms of measuring thickness, location of a metal duct 76 and voided regions inside the duct. They found that all the modalities are useful in measuring thickness and location of the duct. They also found that GPR is not suitable to detect the voids 77 78 inside the ducts while UEA is. Gucunski [22] et al. reported a comparison of some NDT methods 79 including GPR and ultrasonic pulse echo in condition assessment of concrete bridge decks. They 80 categorized different NDT technologies and reported that both GPR and ultrasonic pulse echo have 81 good potential in detecting delaminations and deterioration. Wimsatt et al. [23] reported combining 82 three datasets from ultrasonic echo, impact echo, and GPR obtained from tunnel inspection using 83 weighted averaging. They applied depth-varying weights to each image to account for different 84 resolutions and penetration depths. They reported that the fused images provide useful information 85 from each modality in a concise combined presentation.

86

Salazar et al. used fusion of GPR and ultrasound images on a historic masonry wall using the mean and product results of the two images [24]. They reported improved defect detection in the fused image, especially with the mean method, but without the support of any image quality metrics. Not applied to images but related, Volker and Shokouhi applied two data fusion algorithms, namely Dempster's rule of combination and the Hadamard product for GPR, impact echo, and ultrasonic pulse echo data to automatically detect honeycombing in concrete [25]. They evaluated their 93 method quantitatively by comparing receiver operating characteristic (ROC) curves for individual 94 tests and fusion methods. Results from both fusion algorithms were slightly better compared to 95 when a single modality was used. They also investigated clustering methods for fusing GPR, 96 impact echo, and ultrasonic data to detect honeycombing in another study [26] and found that the 97 density-based clustering algorithm performed well on the classification task between defect and 98 non-defect features.

99

Summarizing the state-of-the-art in imaging of concrete structures, we make the following observations: (1) Reconstruction algorithms are not cohesive among GPR and UEA modalities, and hence there is a lack of well-defined holistic pipeline, (2) image fusion for concrete applications has still many opportunities for improvement, (3) few studies have proposed quantitative metrics to evaluate fusion performance, and (4) no advanced automated diagnostic algorithms have been developed to quantitatively analyze images.

106

107 The main contribution of this study is a comprehensive pipeline for enhanced multimodal 2D 108 imaging of concrete structures that span the first three points above. First, we present an integrated 109 algorithm to reconstruct GPR and UEA images from raw independent and interelement 110 measurements. Second, we introduce a fusion algorithm based on multilevel wavelet 111 decomposition and an NDT-informed fusion rule. Third, we evaluate the quality of each image in 112 terms of two standard types of reflectors and compare the image quality between the original GPR, 113 UEA and fused images. The overall goal is to lay the foundation for an advanced yet practical 114 diagnostic imaging tool for concrete structures. This pipeline has the potential to be used in

conjunction with image analysis methods such as deep learning to build a prognostics tool in thefuture if a proper amount of valid data is available.

117

118 EXPERIMENTAL SETUP

119 **Test Specimens**

120 Three specimens with different geometries and known features were built in the laboratory using a standard normal-weight concrete with a specified compressive strength of 31 MPa (4500 psi). 121 122 The outside dimensions of all specimens are length x width x depth = $1219 \times 610 \times 305 \text{ mm}$ (48 x 24 x 12 in). Fig. 1 (a) shows Specimen 1, which is unreinforced and varies in depth from 51 to 305 123 124 mm (2 to 12 in) in steps of 51 mm (2 in). Fig. 1 (b) shows Specimen 2, which contains five #4 [bar 125 diameter, $d_b = 13 \text{ mm} (0.5 \text{ in})$] steel rebars having rebar clear covers, c_c on the top and bottom side ranging from 25 to 127 mm (1 to 5 in) and 165 to 267 mm (6.5 to 10.5 in), respectively. Finally, 126 127 Specimen 3, which is shown in **Fig. 1** (c), has a row of rebars on each the top and bottom side with a constant rebar clear cover, $c_c = 76 \text{ mm} (3 \text{ in})$. The rebars on the top and bottom side range from 128 129 #4 to #8 [$d_b = 12.7$ to 25 mm (0.5 to 1 in)] and #9 to #11 [$d_b = 29$ to 36 mm (1.13 to 1.41 in)]. The 130 bottom side also has four closely-spaced #4 [$d_b = 13 \text{ mm} (0.5 \text{ in})$] rebars as well as a hollow 51 131 mm (2 in) diameter PE pipe.

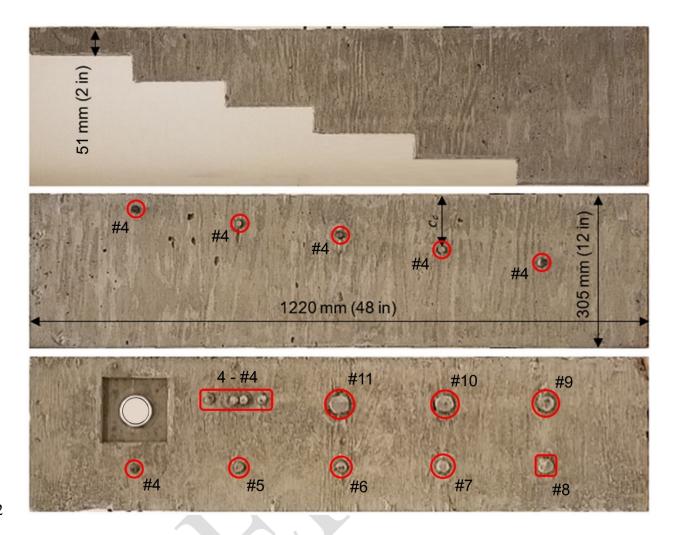


Fig. 1 – Photos (rectified elevations views) of three reference specimens (top to bottom):
 Specimens 1, 2, and 3. Rebars are highlighted with red circles/rectangles.

135

136 **METHODOLOGY**

137 Instruments and Data Collection

Two measurement modalities are utilized in this research both using a pitch-catch configuration: electromagnetic waves and ultrasonic stress waves. For the electromagnetic waves, a hand-held ground penetrating radar (GPR) instrument from GSSI, Model StructureScan Mini XT was employed [see photo in **Fig. 2** (a)]. The instrument is equipped with one transmitting and one receiving antenna (subsequently referred to as transducer). It emits an electromagnetic pulse that is transmitted into the material along a path on the structure's surface, as shown on the photo in **Fig. 2** (c). A portion of the incident electromagnetic pulse is reflected at interfaces between materials with different dielectric properties [14]. **Fig. 2** (b) and (d) show a typical individual measurement (or A-scan signal) and a contour plot of subsequent A-scan signals (or B-scan plot), respectively, of unprocessed GPR data. Technical details are provided in **Table 1**.

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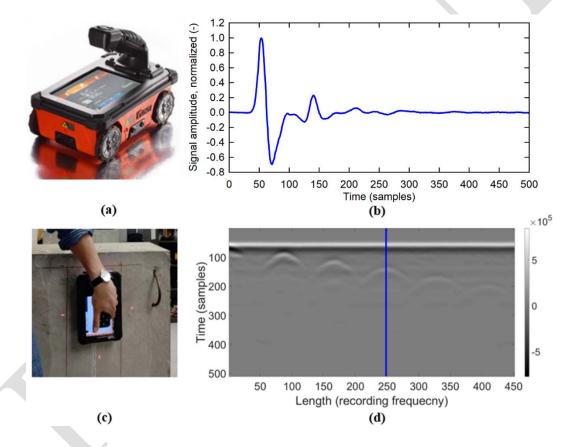
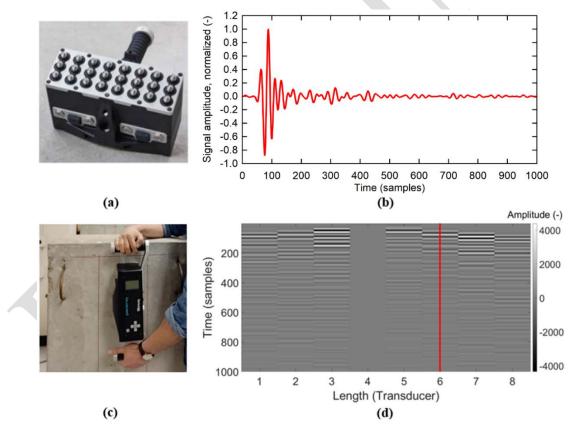
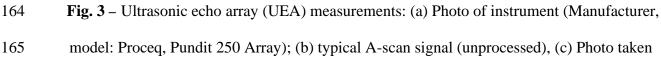


Fig. 2 – Ground penetrating radar (GPR) measurements: (a) Photo of instrument (Manufacturer,
 model: GSSI, StructureScan Mini XT), (b) typical A-scan signal (unprocessed), (c) Photo taken
 during data collection, and (d) typical B-scan plot from independent measurements
 (unprocessed). The blue line in (d) marks the location of the A-scan signal shown in (b).

154 For the ultrasonic stress waves, an ultrasonic echo array (UEA) instrument from Proceq, Model 155 Pundit 250 Array, was used [see photos in Fig. 3 (a) and (c)]. The instrument is equipped with 24 156 ultrasonic transducers, arranged in an 8 x 3 array. It emits a shear stress wave pulse row-by-row 157 into the material, which is subsequently received by all other transducers. A portion of the incident 158 stress wave is reflected at interfaces between materials with different acoustic impedances [14]. 159 Fig. 3 (b) and (d) show a typical A-scan signal and B-scan plot, respectively of unprocessed ultrasonic echo data. The transducer frequency is 50 kHz with a sampling frequency of 1 µs. Table 160 161 1 shows a comparison between the properties of the GPR and UEA instruments.

162





- 166 during data collection, and (d) typical B-scan plot from interelement measurements
- 167 (unprocessed). The red line in (d) marks the location of the A-scan signal shown in (b).
- 168
- 169

Table 1 – Technical details of the two utilized instruments.

Instrument	GPR	UEA Stress (shear) wave		
Wave type	Electromagnetic			
Central pulse frequency	2.7 GHz	50 kHz		
Signal Resolution	0.0164 ns	1 µs		
Recording frequency	2.54 mm (0.1 in) (fixed)	10 mm (0.394 in)		
		(selected for this study)		
Number of transducer rows,	2, 1	8, 3 ¹		
transducers/row				
Transducer spacing(s)	40 mm (1.58 in)	30 mm (1.18 in)		

- ¹The instrument records across all three transducers in one row and then computes and saves the
- 171

average signal.

172

173 **PIPELINE METHODOLOGY**

174 Image Reconstruction

In this research, an integrated approach based on the total focusing method (TFM) [27, 28] and the synthetic aperture focusing technique (SAFT) [4] was employed that can be used to reconstruct 2D images for both modalities. TFM utilizes the full aperture to reconstruct the image by synthetically focusing on every pixel of interest, while SAFT uses independent recordings [29, 30]. Our reconstruction approach uses measurements that contain both interelement data of the

180 array as well as independent overlapping measurements and works for both GPR and UEA 181 modalities. We propose the term XTFM (extended total focusing method) because it considers 182 overlapping measurements and works across modalities, i.e., it can process both GPR and UEA 183 data. Overlapping measurements return an independent array response at different positions where 184 there is a dependent interelement response at each position. Therefore, a large matrix of 185 measurements is collected that contains both interelement as well as independent array data. We 186 treat each UEA measurement the same as one GPR recording where the UEA data are stored in 187 the form of an *nS* x 1000 x 8 \times 8 array, while The GPR data are in a *nS* x 512 x 2 \times 2 array, with 188 the diagonals consisting of zeros and the matrix being symmetric, meaning that only one signal is 189 recorded between each transducer pair. nS is the total number of scans. For every measurement, 190 the image area that can be covered by the signal length is used for reconstruction. Thus, the beam 191 is not focused in any particular manner. We deliberately omit the enveloping of the signal (using 192 the Hilbert Transform) that is often applied in practice since we find that it creates the illusion of a circular shape for circular objects like rebars. It should be noted that the GPR instrument used in 193 194 this study is not an array GPR (it has only one emitter and receiver), however, our proposed XTFM 195 algorithm works for any number of channels ≥ 2 . The following pseudo-code shows the steps of the proposed algorithm. The actual code in Python and MATLAB can be downloaded at no cost 196 197 from our GitHub repository [31].

199	XTFM (X , <i>ν</i> , <i>ε</i> , <i>sR</i> , <i>d</i> , s, <i>r, dim</i>)
200	
201	Input:
202	
203	X: 4D matrix of raw measurements containing all slices of independent and interelement
204	data with the format of $nS^* sL^* nC^* nC$, where nS is the number of independent scans,
205	sL is the signal length of a raw measurement and nC is the number of channels of the
206	instrument.
207	v: velocity of the medium
208	ε: time offset
209	sR: signal resolution
210	d: recording frequency
211	s: transducer spacing
212	r: desired resolution
213	dim: grid dimensions (2D)
214	
215	Output: I (reconstructed image)
216	
217	Initialize vectors, \mathbf{x}_n , \mathbf{y}_n spanning from 0 to dim *r with a step of r
218	
219	Initialize the output image, I with zeros with a size of <i>dim</i>
220	
221	For every k independent measurement (total of nS)
222	For every <i>i</i> , <i>j</i> interelement measurement (total of (<i>nC</i> * (<i>nC</i> -1)/2):
223	
	Calculate T matrix = $\left[\left(\frac{\sqrt{(x_n - i^*s - k^*d)^2 + y_n^2)} + \sqrt{(x_n - j^*s - k^*d)^2 + y_n^2}}{v} + \varepsilon \right) / sR \right]$
224	Calculate T matrix = $\left[\left(\frac{v}{v} + \varepsilon \right) / sR \right]$
225	
226	Mask T matrix to discard out of range values (values bigger than <i>sL</i>)
227	
228	Add X[<i>k</i> ,T, <i>i</i> , <i>j</i>] to I
229	—
230	End For
231	
232	End For
233	
234	Return I

Algorithm 1: Pseudocode for 2D XTFM

The time variable, $\bm{T},$ is an array, computed by broadcasting the \bm{x}_n and \bm{y}_n vectors. The array \bm{T} 235 236 can be implemented using fancy indexing (i.e., passing an array of indices to access elements of 237 an array at the same time) and broadcasted to the final image. Thus, it can make the process 238 computationally more efficient. All indices in the **T** matrix contribute to the final image if they are 239 less than the signal length. The other indices are discarded through the masking step. This can lead 240 to adding more information to the image, as well as increasing the risk of adding potential artifacts. 241 Both ε and v need to be determined experimentally, which aligns the images in the y-direction and 242 results in the correct focus. The process involves tuning the two parameters until the known 243 features such as rebars and the backwall are shown in their correct locations. The assumption is 244 that both parameters are deterministic entities and can be applied uniformly throughout a 245 specimen. While this is a reasonable assumption for the specimens used in our study, it might not 246 be for a real structure with larger dimensions where concrete properties might vary spatially.

247

248 Image Fusion

249 *Preprocessing*

250 To keep the pipeline practical and general, an effort was made to minimize any manual 251 preprocessing. The images should be aligned (or registered) correctly in the y-direction when the 252 parameters ε and v were tuned correctly. Based on the geometry of the instruments and 253 measurements, there might be a slight misalignment in the x-direction. Thus, the only image 254 registration necessary in the x-direction before fusing the GPR and UEA images is translation in 255 the x-direction. Finally, a conventional (and optional) surface wave removal was applied to both 256 GPR and UEA images and the images were min-max normalized to take amplitude values in the 257 0 to 1 range.

258 Wavelet image fusion

259 Wavelet image fusion is a multiresolution approach capable of handling different image 260 resolutions while extracting the image content with the most pertinent information [32, 33, 34]. 261 The fusion rule used here was informed by the nature of the measurements. The direct pulse 262 recorded from a reflector follows one of these two patterns, which consist of a center and two side 263 lobes: dark-bright-dark (i.e., low-high-low intensity), which we name Type 1 reflector and a 264 bright-dark-bright (i.e., high-low-high intensity), which we name Type 2 reflector. Examples of 265 the former and latter are embedded metals such as rebars and air voids or backwalls of the concrete, 266 respectively. The other areas of an image where there is no reflector are usually shades of gray 267 having some level of variation, or noise. Fig. 4 shows (a) a sample reconstructed image having both reflectors as well as (b) a representative A-scan with the two reflectors highlighted by boxes. 268 269 Our objective is to achieve high contrast for both types of reflectors, Type 1 as well as Type 2, so 270 that they are clearly discernible from the background. For example, in the results section we 271 discuss that from reconstructed images of Specimen 2, the GPR image shows all the rebars but it 272 does not reveal the backwall. On the other hand, the UEA image clearly shows the backwall but 273 the small rebars are missing. Generally, we observe higher attenuation of the radar waves, stronger reflection of radar wave energy on near-surface rebars, and higher penetration depth of the 274 275 ultrasonic waves.

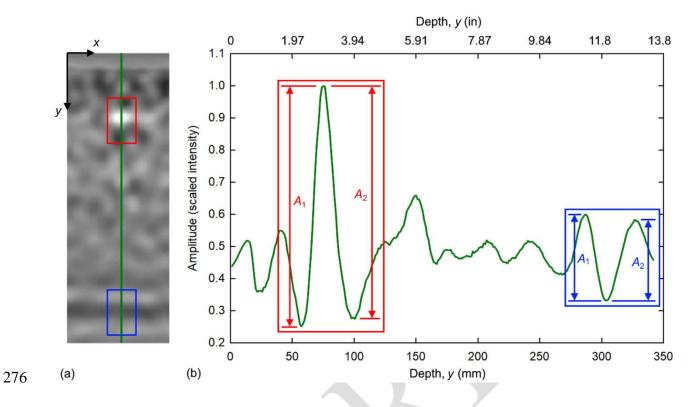


Fig. 4 – (a) Sample reconstructed image of Specimen 2 showing Type 1 (red box) and Type 2
(blue box) reflectors and (b) representative A-scan with the two reflectors highlighted by boxes
[location indicated by green line in (a)].

We propose Algorithm 2 based on the observations made from reconstructed 2D images of the three specimens and the underlying physics of the used modalities.

283

284 Algorithm 2: Proposed Image Fusion Algorithm

Step 1: Each image from the two modalities is decomposed via 2D multilevel wavelet decomposition into a low-frequency and three high-frequency detail coefficients for each level.
The decomposition is performed recursively for a desired number of levels, for which we propose

it being at least four. The Sym5 wavelet from the Symlets family is used in this study, which issuitable for 2D image processing applications [35].

Step 2: Each approximation is divided into three ranges of bright, dark, and gray based on the intensity of each pixel value. The thresholds to divide these three ranges are: pixel values > mean + one standard deviation, pixel values < mean - one standard deviation, and pixel values within mean +/- one standard deviation, respectively. The following rules are applied, based on the expected capabilities and reliabilities of the two modalities:</p>

Case 1: If a feature is bright in the images of both modalities, e.g., the center lobe of a
Type 1 reflector (e.g., a rebar in concrete), or the side lobes of a Type 2 reflector, we pick
the maximum pixel value.

- Case 2: If a feature is dark in the images of both modalities, e.g., the center lobe of a Type
 2 reflector (e.g., the hollow pipe embedded in Specimen 3 or the backwall), or the side
 lobes of a Type 1 reflector, we select the minimum pixel value.
- 301 **Case 3:** If a bright feature is visible in the GPR image, and in the UEA image it is in the 302 gray (i.e., mid-) range, we pick the pixel value from the GPR image.
- 303 **Case 4:** If a bright feature is visible in the UEA image and the GPR image shows it in the 304 gray range, we select the mean value, since GPR is better suited for detecting bright 305 reflectors (like a rebar).
- 306 Case 5: If a dark feature is visible in the GPR image and the UEA image shows it in the
 307 gray range, we pick the mean value.
- 308 **Case 6:** If a dark reflector is visible in the UEA image and the GPR image shows it in the
- 309 gray range (like the backwall in Specimens 2 and 3), we select the pixel value from the
- 310 UEA image.

311	Case 7: If a feature appears in the gray range in the images of both modalities, we pick the
312	mean pixel value.
313	Case 8: If a feature is in the bright range of the GPR image and the dark range of UEA
314	image, we select the pixel value of the bright feature.
315	Case 9: If a feature is in the bright range of the UEA image and dark range of the GPR
316	image, we select the mean pixel value.
317	Step 3:
318	Adopt the maximum pixel value of the detail coefficients.
319	Step 4:
320	Perform multilevel wavelet reconstruction using the inverse wavelet transform to obtain
321	the final fused image.
322	

323 **RESULTS AND DISCUSSION**

324 Local Evaluation Metric

325 The aim of fusion is to enhance the quality (discernibility) of the features of interest and provide a 326 single overall high-quality image capturing information from both modalities. Therefore, we 327 suggest two types of metrics to evaluate the fused images. First, and the more important one, is a 328 local metric to evaluate each reflector individually. As previously described, there are two types 329 of reflectors with consecutive bright and dark regions. To measure the quality of a feature, we 330 define a local contrast metric for each reflector as the contrast (relative intensity) of the local 331 extrema on top of the feature. We measure this by adding relative intensities of the extrema 332 amplitudes. Fig. 4 (b) shows the amplitudes that are added together (e.g., $|A_1|+|A_2|$) to compute the value of the local contrast metric. This metric measures the saliency of the center lobe of therecorded pulse. Red and blue lines refer to Type 1 and Type 2 reflectors, respectively.

335

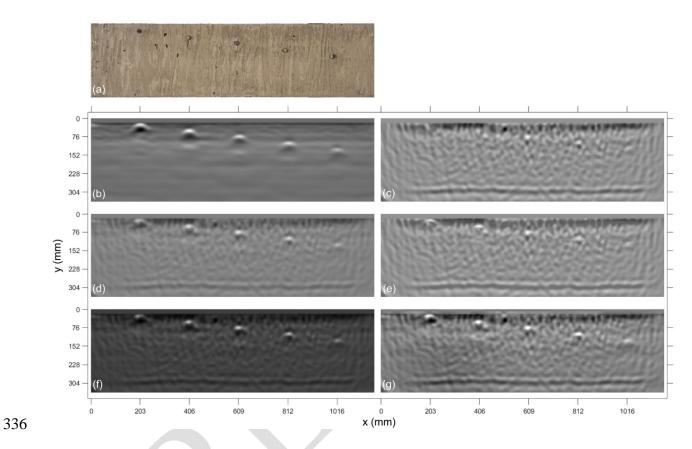


Fig. 5 – Results for Specimen 2: (a) Photo, reconstructed images from (b) GPR and (c) UEA, and
fused images using (d) averaging, (e) maximum, (f) product, and (g) our proposed method.

Case	Position: <i>x</i> , <i>y</i> in (mm)	GPR	UEA	Average	Maximum	Product	Proposed method
#4 rebar	8, 1 (203, 25)	1.00	0.00	0.45	0.56	0.46	1.01
#4 rebar	16, 2 (406, 51)	1.00	0.52	0.75	0.79	0.87	1.08
#4 rebar	24, 3 (610, 76)	0.86	1.00	0.90	0.98	1.12	1.23
#4 rebar	32, 4 (813, 102)	1.00	0.83	0.85	0.82	1.05	1.29
#4 rebar	40, 5 (1016, 127)	1.00	0.83	0.83	0.82	0.98	1.23
Backwall	28.8, 12 (730, 305)	0.00	1.00	0.49	0.89	0.42	1.05

Table 2 – Normalized local evaluation metrics for select image features from Specimen 2.

342 From Table 2 and Fig. 5 we can observe that the GPR image [Fig. 5 (b)] clearly shows small 343 rebars at different depths, while the UEA image [Fig. 5 (c)] does not reveal small and close-to-344 the-surface rebars. The results in the **Table 2** are normalized with respect to the best individual modality to show if any of the fusion methods can retain or improve the evaluation metric. Average 345 and maximum [Figs. 5 (d) and (e)] do not perform better than any of the single modalities while 346 product [Fig. 5 (f)] sometimes gives better results, especially when both modalities detect the 347 348 rebar. However, product fails when one modality does not detect it and when information is 349 complementary. In the case of a backwall, the information is complementary and averaging and 350 product perform worse than maximum. Our proposed method [Fig. 5 (g)] can preserve and 351 accentuate information in all the above cases.

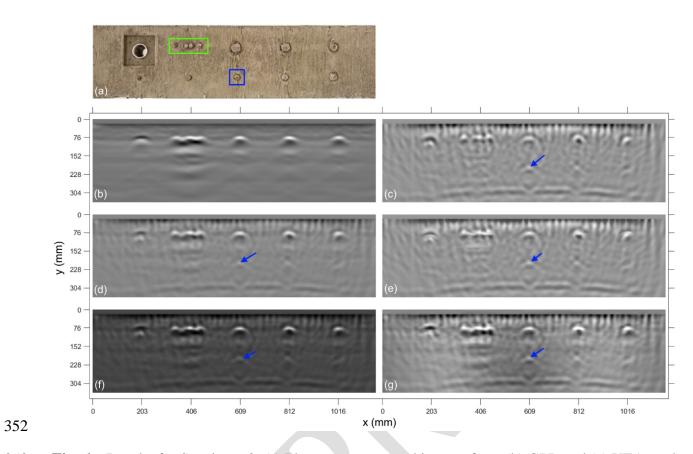


Fig. 6 – Results for Specimen 3: (a) Photo, reconstructed images from (b) GPR and (c) UEA, and
fused images using (d) averaging, (e) maximum, (f) product, and (g) our proposed method.

 Table 3 – Normalized local evaluation metric for reconstructed images for Specimen 3.

Case	Position: <i>x</i> , <i>y</i> in (mm)	GPR	UEA	Average	Maximum	Product	Proposed method
#11 rebar	24, 3 (610, 76)	1.00	0.63	0.81	0.79	1.08	1.03
#10 rebar	32, 3 (813, 76)	1.00	0.76	0.80	0.89	1.01	1.12
# 9 rebar	40, 3 (1016, 76)	1.00	0.84	0.84	0.84	1.09	1.36
# 6 rebar	24, 8.5 (610, 216)	0.00	1.00	0.57	0.93	0.60	1.09
Backwall	28.8, 12 (730, 305)	0.12	1.00	0.54	0.87	0.52	0.99
Pipe	8, 3 (203, 76)	0.89	1.00	0.75	0.91	0.76	1.46
Close rebars	13.75-17.75, 3 (349- 451, 76)	0.62	1.00	0.67	0.63	1.14	1.19

357 From Fig. 6 And Table 3 we can see that both GPR and UEA images [Figs. 6 (b) and (c)] clearly 358 show the large diameter rebars that are located close to the surface. In this case, averaging, 359 maximum, and product [Figs. 6 (d) to (f)] are all able to detect the features as well, while product 360 giving a better result, since the feature is detected in both modalities and multiplying them 361 accentuates redundant information. The proposed method [Figs. 6 (g)] can retain the information 362 from both modalities and gives the best results. In case of the #6 rebar at a depth of 216 mm (8.5 363 in) that is hidden under the #11 top rebar [see blue box in Fig. 6 (a)], as expected, the GPR image 364 [Fig. 6 (b)] does not show the rebar since all the energy is reflected back from the top rebar. 365 However, the UEA image [Fig. 6 (c)] reveals this feature (see blue arrow) because stress waves 366 can propagate through metallic objects. In this case, averaging, maximum, and product [Fig. 6 (d) to (f)] give worse results compared to when only a single modality, e.g., UEA, is used, hence no 367 368 value is added with fusion. However, the proposed method [Fig. 6 (g)] not only retains the 369 information but also has a slightly improved contrast value. In the case of Type 2 reflectors, i.e., 370 the pipe and the backwall, we can see that the GPR image [Fig. 6 (b)] barely shows the backwall. 371 Again, none of the fusion methods give better results than the best individual modalities, which is 372 UEA in this case, but the proposed method [Fig. 6 (g)] retains the information of the backwall and 373 intensifies the pipe. The fusion rule is to keep the minimum value when both modalities detect a 374 dark feature or trust UEA when the UEA image shows a dark feature while the GPR image shows 375 it in gray. For closely spaced rebars [see green box in **Fig. 6** (a)], we also study a horizontal line 376 at y = 76 mm (3 in) and consider the relative contrast of the rebars as well as the relative contrast 377 of the space between the rebars. We can see that the UEA image [**Fig. 6** (b)] is better than the GPR 378 image [Fig. 6 (c)], and among the fusion methods, product [Fig. 6 (f)] and our proposed method 379 [Fig. 6 (g)] exhibit the best performance. It should be noted that none of the images allow for distinguishing the two middle bars, which are in contact with each other, i.e., all images show three
rather than four individual reflectors. This is a limitation of our instruments and their resulting
wavelength in our concrete.

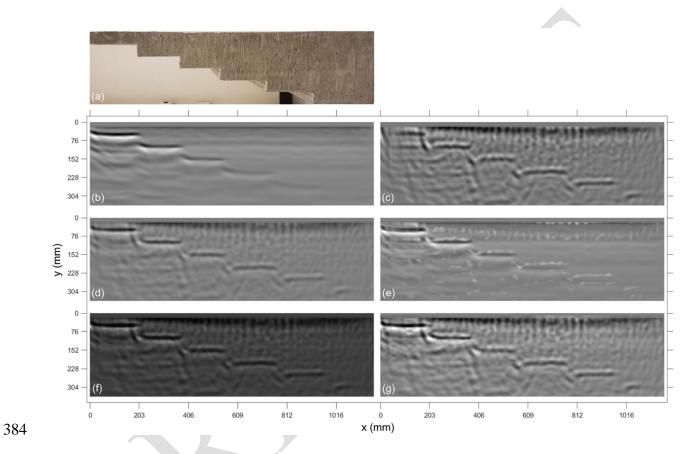


Fig. 7 – Results for Specimen 1: (a) Photo, reconstructed images for (b) GPR and (c) UEA, and
fused images using (d) Averaging, (e) Maximum, (f) Product, and (g) our proposed method.

Table 4 – Normalized local evaluation metric for images from Specimen 1.

Case	Position: <i>x</i> , <i>y</i> in (mm)	GPR	UEA	Average	Maximum	Product	Proposed method
Step 1	4, 2 (102, 51)	1.00	0.46	0.68	0.74	0.55	1.08
Step 2	11.5, 4 (292, 102)	0.84	1.00	0.88	1.06	0.82	1.06
Step 3	18.5, 6 (470, 152)	0.57	1.00	0.75	0.61	0.73	0.97
Step 4	26, 8 (660, 203)	0.38	1.00	0.66	0.57	0.65	0.99
Step 5	34, 10 (864, 254)	0.19	1.00	0.47	0.38	0.49	1.01
Step 6	43, 12 (1092, 305)	0.32	1.00	0.55	0.82	0.57	0.98

From Table 4 and Fig. 7 we can see that the UEA image [Fig. 7 (c)] shows the backwalls (steps) consistently better than the GPR image [Fig. 7 (b)] except for the one very close to the surface. The proposed method [Fig. 7 (g)] can retain and improve the information in most of the cases better than any of the other methods [Figs. 7 (d) to (f)].

393

394 Global Evaluation Metrics

395 While we have now evaluated image quality based on local metrics, it can be valuable to consider some global evaluation metrics. Although we humans usually pay attention to local features and 396 397 salient points in the image, we care about the overall appearance of the image as well. In addition, 398 we would like to determine the overall information content of an image as well. These global 399 metrics of quality are important for future work on automating the pipeline since image analysis 400 methods such as deep neural networks perform notably worse when input images have a low 401 quality [36]. In this study we used standard deviation, entropy, and average gradient as global 402 evaluation metrics.

The standard deviation of a gray-level image represents the overall contrast. Usually, higher contrast images are more favorable for human perception because the features are more clearly discernible from the background [37]. **Table 5** shows the results for the standard deviation metric of all reconstructed images for all three specimens. Values were computed for the entire images shown in **Figs. 5** to **7** and then normalized relative to the highest individual modality. The fused image with the proposed method has a higher contrast compared to all other images.

409

Image entropy is used to measure the information content and richness of a grayscale image [37, 38]. **Table 5** shows the results for the entropy metric. The values are normalized relative to the highest individual modality. The proposed wavelet-based method produces an image with the highest information entropy among all images, which supports a visual analysis of the image where we can observe more details of rebars and backwall information.

415

416 Average gradient is an image fusion metric where spatial resolution of an image can be compared 417 to other images [32]. Each pixel of the gradient image shows how the intensity changes in a given 418 direction. We expect a higher average gradient for an image with more edges and features. Table 419 5 shows the results of the average gradient metric for the different images. The values are 420 normalized relative to the highest individual modality. It can be observed that the proposed 421 wavelet-fused image has a higher average gradient, which means they contain more discernible 422 features. This is consistent with a visual analysis, especially for the case of the proposed wavelet-423 based image where we can perceive more discernible features.

424 We can see that the proposed method performs well for all three global metrics and for all 425 specimens. While maximum was not the best method when evaluated locally, it gives high global 426 information, which makes sense since it maximizes information. However, it is unable to perform 427 well globally for Specimen 1 when we have only Type 2 reflectors. This is because maximizing is 428 not desired when the extremes are local minima. Even though product gives a high result in some 429 cases, it does not perform well globally. Averaging, as expected by its definition, averages the 430 information. We can see that the proposed method is able to retain the information from both 431 modalities and accentuates them.

432

433

Table 5 – Normalized global evaluation metrics for images of all specimens.

Specimen	Global Metric	GPR	UEA	Average	Maximum	Product	Proposed method
1	Standard Deviation	0.80	1.00	0.72	0.74	0.68	1.21
2	Standard Deviation	0.70	1.00	0.68	0.91	0.65	1.16
3	Standard Deviation	0.82	1.00	0.77	0.95	0.77	1.34
1	Entropy	0.91	1.00	0.91	0.91	0.91	1.05
2	Entropy	0.88	1.00	0.89	0.99	0.88	1.05
3	Entropy	0.92	1.00	0.91	1.00	0.92	1.12
1	Average Gradient	0.60	1.00	0.62	0.67	0.62	1.17
2	Average Gradient	0.50	1.00	0.57	0.96	0.54	1.12
3	Average Gradient	0.64	1.00	0.67	0.97	0.67	1.18

434

435 SUMMARY AND CONCLUSIONS

In this article, a pipeline to image the interior of concrete structures is proposed and evaluated. Three laboratory concrete specimens with known geometry, material properties, and features were employed to evaluate the entire methodology. Data were collected for two different modalities using two commonly used non-destructive testing (NDT) instruments, namely ground penetrating

440 radar (GPR) and ultrasonic echo array (UEA). An extended total focusing method (XTFM) was 441 developed to reconstruct 2D images for both measurement modalities. A novel fusion algorithm 442 based on multilevel wavelet decomposition and an NDT-informed rule was developed to fuse the 443 GPR and UEA images. Image quality metrics were utilized enabling a quantitative comparison of 444 the fused images in terms of local feature contrast and overall global quality. The results show that 445 advanced image fusion has significant potential to enhance concrete imaging compared to when 446 only individual GPR or UEA images are used. We made the following observations: 1. For the close-to-surface Type 1 reflectors (e.g., rebars) as well as small Type 1 reflectors, 447 448 GPR is the superior modality, while UEA gives decent results except for small rebars close 449 to the surface. 2. For Type 2 reflectors (e.g., pipe, backwall) UEA performs better than GPR, while GPR 450 gives decent results, especially if the reflector is not very far from the surface. 451 452 3. If a metallic reflector is blocked by another metallic reflector, GPR is not able to detect it 453 while UEA can. 4. For closely spaced rebars, UEA is performing better than GPR in differentiating the 454 455 intensity in the space between rebars as well as keeping a high relative amplitude for the 456 reflector. 457 5. The averaging fusion method keeps the information from both modalities, while smoothing 458 everything. The maximum method does not produce consistent results and usually fails to 459 improve an image. The reason is that the signals have multiple oscillations and there is 460 usually a mismatch in many portions of the signals. Also, in case of Type 2 reflectors, 461 maximization is not desired. The product method sometimes gives promising results, in 462 particular for the cases when both modalities detect a Type 1 reflector. However, it fails in almost all other cases such as when the information is complementary (i.e., one modalitydetects a feature and the other one does not), and when the reflector is Type 2.

6. The proposed wavelet method takes advantage of low pass filtering the images first to
smooth the images and minimize undesired non-feature extrema (oscillations) and then
apply a custom fusion rule, that maximizes, minimizes and averages pixel values
depending on the type of reflector. In addition, high pass filtering images and maximizing
details improves amplitude and relative contrast. This method has shown promise in all the
cases covered in this study.

471

In conclusion, the proposed pipeline produced enhanced 2D images that retain and accentuate the 472 information from both modalities with a target of Type 1 and Type 2 reflectors for all three 473 474 specimens. We see significant potential and opportunity for further research, taking full advantage of the latest advances in the fields of image fusion and machine learning. The next step will be to 475 476 collect additional data from specimens with known defects such as different types of cracking, 477 rebar corrosion, and other forms of degradation. The fusion algorithm will also be tested and 478 evaluated on large-scale laboratory specimens that exhibit different levels of damage from loading. 479 Our ultimate goal is to develop a practical diagnostic tool that can be used to automatically analyze 480 images and assist an inspector in the condition assessment of concrete structures.

481

482 SHARING OF DATA AND ALGORITHMS

All data and algorithms presented in this article will be available on the following GitHub
repository [31]: <u>https://github.com/Sinamhd9/A-Pipeline-for-Enhanced-Multimodal-Imaging-of-</u>
<u>Structural-Concrete</u>.

486 ACKNOWLEDGEMENTS

487 The technical support by GSSI for accessing raw data from the GPR instrument is appreciated. We

488 further thank Ewen Carcreff from TPAC for his insights on ultrasonic phased array data processing

489 and visualization. All measurements were carried out at the Infrastructure Testing and Applied

490 Research Laboratory (*i*STAR) at Portland State University.

491

492 **COMPLIANCE WITH ETHICAL STANDARDS**

This research received partial support jointly by a 2018 seed grant from the Oregon Health and
Science University and Portland State University. The authors declare that they have no conflict
of interest.

496

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